



BODY ZINC 1K SPOT/MIG WELDING PRIMER

Technical Data Sheet No ???

VOC compliant with the regulations

1K NITRO FILLER

Excellent metal protection

Easy to apply

Excellent physical properties

General Technical Description



Mix with thinner at the specified ratio

Air dry - 40-45min
@ 23°C (73°F)

Surface

Applied on sanded metallic surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: A 1K Nitrocellulose based filler

2-3 passes »» Apply 2-3 thin layers over sanded areas only.



Stir well BODY ZINC SPOT



10 min / 23°C
Final flash off time

Flash Point:
26°C / 79°F

Specific Gravity:
1.30 g/cm³

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature



20-30 % BODY 767 NITRO ECO THINNER



Non force dry -
40-45min / 22-25°C

Solid Content (No thinner):
55% Weight

- Application only with the recommended hardeners and solvents



Ready to spray:
18-22 s - Cup 4 @23°C
- DIN 53211



2K Autoemail Acrylic Paint SR Synthetic Paint
HB BODY UHS Clears

VOC (2001/42/EC)
The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 530 g/L
2004/42/IIIB(c)(540)530

- It can be used by countries that do not adopt the VOC legislation as well.

- Do not use at temperatures below 15°C.



Compliant Spray gun
1.3 – 1.5 mm
3-4 bar inlet pressure
2-3x coats = 40-45 micron



Always wear protective equipment

Theoretical Coverage:
8 m² / l at 10micron dry film thickness

Cleaning of equipment:
Clean after final use with Body 740 ACRYL NORMAL



HVLP Spray gun 1.3 – 1.5 mm
0.7 bar inlet pressure
2-3x coats = 40-45 micron



Follow the application instructions mentioned in this TDS

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