

BODY ZINC 1K SPOT/MIG WELDING PRIMER

Technical Data Sheet No ???

VOC compliant with the regulations

1K NITRO FILLER

Excellent metal protection

Easy to apply

Excellent physical properties



Mix with thinner at the specified ratio

Air dry - 40-45min

@ 23°C (73°F)

Surface

Applied on sanded metallic surfaces



m ANDY

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



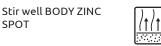
Make sure you always use appropriate face protection and good ventilation

Product Application: A 1K Nitrocellulose based filler

2-3 passes »» Apply 2-3 thin layers over sanded areas only.



SPOT



10 min / 23°C Final flash off time

Non force drv -

Synthetic Paint

HB BODY UHS Clears

Always wear protec-

tive equipment

40-45min / 22-25°C

26°C/79°F

Specific Gravity: 1.30 g/cm³

Flash Point:

Solid Content (No thinner): 55% Weight

VOC (2001/42/EC) The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 530 g/L 2004/42/IIB(c)(540)530

Theoretical Coverage: 8 m² / l at 10micron dry film thickness

Cleaning of equipment: Clean after final use with Body 740 ACRYL NORMAL



• Allow for additional time for combi spray booths to reach the desired temperature

 Application only with the recommended hardeners and solvents

 It can be used by countries that do not adopt the VOC legislation as well.

• Do not use at temperatures below 15°C.



Ready to spray: 18-22 s - Cup 4 @23°C - DIN 53211

20-30 % BODY 767

NITRO ECO THINNER



Compliant Spray gun 1.3 - 1.5 mm 3-4 bar inlet pressure 2-3x coats = 40-45 micron



HVLP Spray gun 1.3 – 1.5 mm 0.7 bar inlet pressure 2-3x coats = 40-45 micron



Follow the application instructions mentioned in this TDS

2K Autoemail Acrylic Paint SR

user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the infor-

mation. All rules set forth in this clause shall apply accordingly for any future changes and amendments.